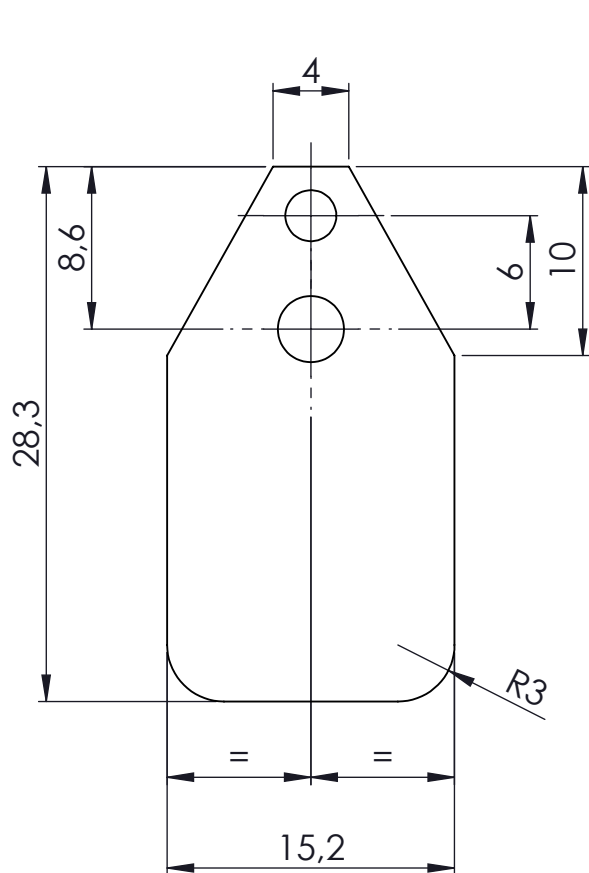


REV.	DATE:	OPERATOR:	CHANGE DESCRIPTION:
DIMENSIONS WHITHOUT SPECIFIED TOLERANCE UNI EN ISO 22768-1			
DIMENSION (mm)	> 0 To 6	> 6 To 30	> 30 To 120
MEDIUM	±0,1	±0,2	±0,3
	> 120 To 315	> 315 To 1000	> 1000 To 2000
	±0,5	±0,8	±1,2
	> 2000 To 4000	> 4000	
	±2	±3	
ROUGHNESS VALUES COMPARISON			
$\sqrt{\text{ }} = \sqrt{\text{ }}$ $\nabla = \frac{12,5}{3,2} \text{ MAX}$ $\nabla = \frac{3,2}{1,6} \text{ MIN}$ $\nabla = \frac{0,8}{0,2} \text{ MAX}$ $\nabla = \frac{0,2}{0,1} \text{ MIN}$			
NOT DIMENSIONED			
ROUNDED EDGES R1 CHAMFER EDGES 1x45° CORNERS ±0°30'			
DESCRIPTION: INCONTRO A Y			
NOTE: * Processing not required by the customer Lavorazione non richiesta dal cliente			
STM MATERIAL: FE 360		SURFACE TREATMENT: Nichelatura	
DESIGNER: MANUEL		COD CUSTOMER: STM	
DATE: 08/01/2020		SCALE: 2.5:1	
ITEM NUMBER: A1136S		DRAWING NUMBER: 003479-0	
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