



CERNIERE PER MOBILI FURNITURE HINGES



Marchio storico delle nostre cerniere



I'Azienda/The Company

STM srl, nasce dall'aggregazione di SERCOM e TM.

Grazie alle rispettive esperienze trentennali nel settore del mobile e della componentistica, hanno unito le loro forze perseguendo ideali e obiettivi da sempre condivisi, quali la ricerca costante della qualità e un servizio completo al cliente, dalla progettazione al post-vendita; ponendosi come partner ideale per la ricerca, la progettazione e la produzione di nuovi prodotti, studiati su misura per il cliente.

Fin dalle prime fasi di progetto il nostro Studio Tecnico imposta il prodotto in ottica di qualità, verificando ogni minimo particolare e certificandone l'idoneità con i migliori enti nazionali ed internazionali.

STM s.r.l. grazie alla continua interazione con i clienti e alla valutazione delle loro esigenze, investe sempre di più nella ricerca di soluzioni innovative per tutte le tipologie di prodotto trattate: Guide a Sfera, Cerniere, Serrature, Tavoli Scorrevoli, nonché per tutto ciò che concerne l'Ufficio.

***STM s.r.l.** was set up by the merging of SERCOM and TM.*

Thanks to their own thirty-year experience in the furniture and fitting industry, the two founding companies joined forces pursuing shared objectives and ideals such as the constant search for quality and a complete service to the customer – from design to the after-sale service. In this way, STM is the ideal partner for the search, design and manufacturing of new and customized products.

Starting from the first design phase, our Technical Department develops the product at the highest quality levels, by checking every single detail and certifying it in compliance with the best national and foreign standards.

*Thanks to the ongoing interaction with its customers and the fulfilment of their needs, **STM s.r.l.** is increasingly investing in the search of innovative solutions for all the product ranges it deals with: Ball-bearing Slides, Concealed Hinges, Furniture Locks, Sliding Tops as well as all Office furniture products.*





SERIE SMART - C30

Cerniere Slide-on - Ø 35 Assemblaggio slide-on

Slide-on hinges - Ø 35 Slide-on assembly

7



SERIE SMART - C34

Cerniere Slide-on - Ø 35 con chiusura ammortizzata

Assemblaggio slide-on

Slide-on hinges with soft-closing - Ø 35 Slide-on assembly

11



SERIE SMART - C50

Cerniere Clip-on - Ø 35 Assemblaggio Clip-on

Clip-on hinges - Ø 35 Clip-on assembly

15



Cerniere Clip-on anta alluminio

Clip-on hinges for aluminium frame

18



SERIE SMART - C54

Cerniere Clip-on Ø 35 con chiusura ammortizzata

Assemblaggio Clip-on

Clip-on hinges with soft-closing - Ø 35 Clip-on assembly

21



Cerniere Clip-on anta alluminio con anta ammortizzata

Clip-on hinges for aluminium frame with soft-closing

24



SERIE EURO 48

Cerniere Slide-on - Ø 35 Assemblaggio Slide-on

Slide-on hinges - Ø 35 Slide-on assembly

27



SERIE EURO 4

Cerniere - Ø 35 Assemblaggio key hole

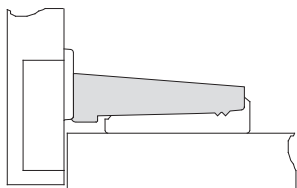
Hinges - Ø 35 key hole assembly

35

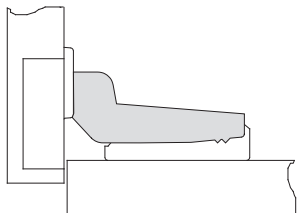
Informazioni tecniche slide-on - Slide-on technical information

Collo - Crank

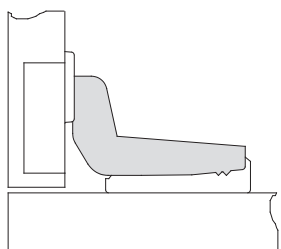
0



9

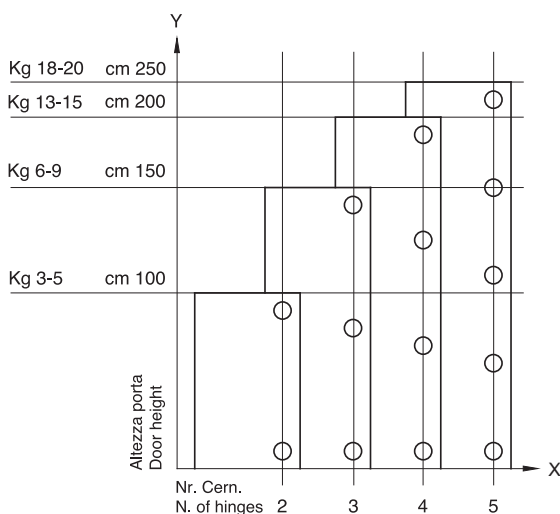


18



Numero di cerniere per porta

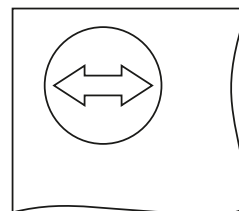
Number of hinges per door



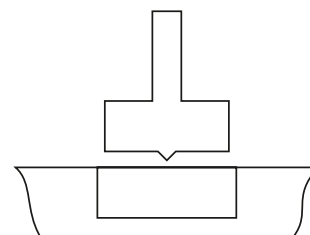
Spessore porta 18 mm / Thickness of door 18 mm

Foratura anta

Door drilling



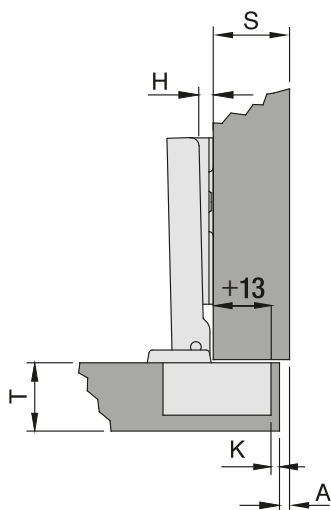
Foro - hole ø 35 mm



Profondità - depth 12.5 mm

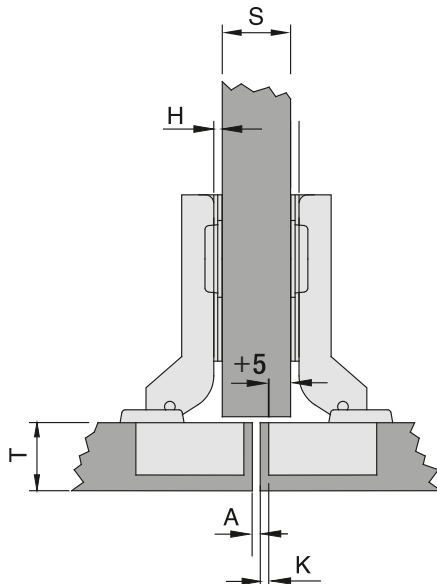
Schema di motaggio - Assembly diagram

Collo / Crank full overlay "0"



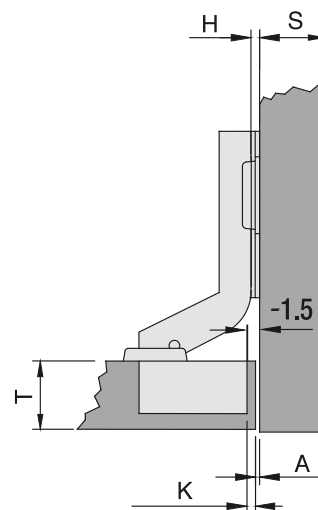
$$H = (13 + K + A) - S$$

Collo / Crank full overlay "9"



$$H = (5 + K + A) - S/2$$

Collo / Crank inset "18"

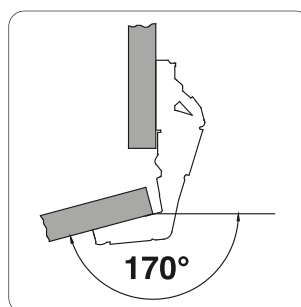
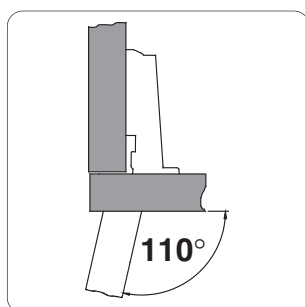


$$H = K + A - 1.5$$

T=	16	17	18	19	20
K=3	0.3	0.8	1.3	2.1	3.0
K=4	0.3	0.6	0.9	1.7	2.5
K=5	0.3	0.6	0.8	1.5	2.1
K=6	0.3	0.5	0.7	1.3	1.7

A

Angoli di apertura / Opening angles

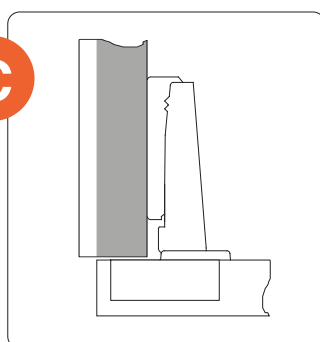


Lista delle abbreviazioni

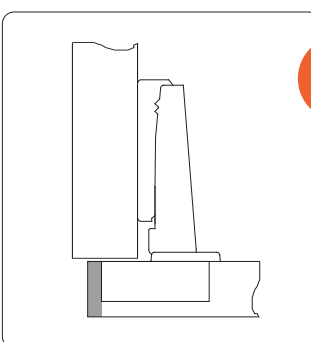
List of abbreviations

C

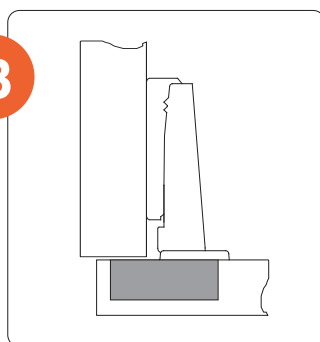
Sormonto
Overlay


K

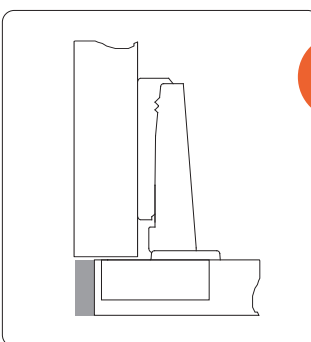
Distanza foratura
Drilling distance


B

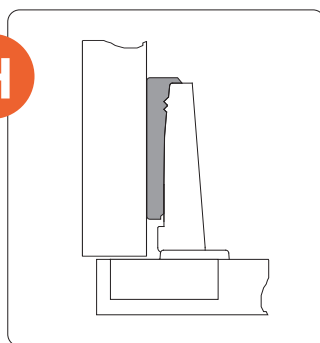
Diametro foratura
Drilling diameter


A

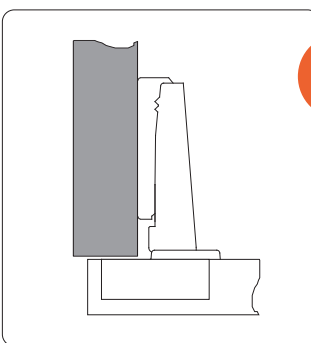
Fuga minima
Minimum gap


H

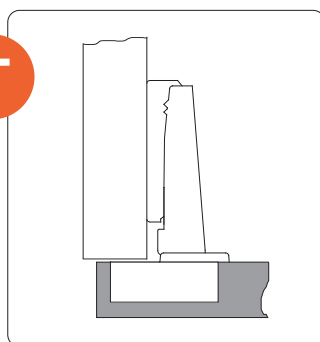
Altezza della base
Height of m/plate


S

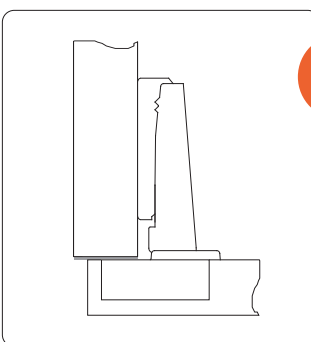
Spessore fianco
Side panel thickness


T

Spessore porta
Door thickness

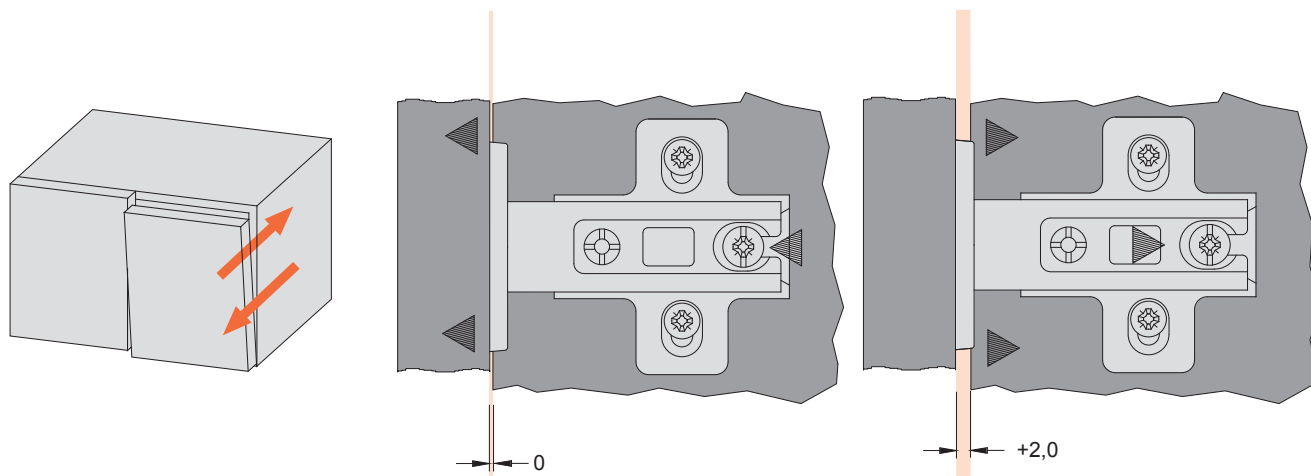

L

Fuga di chiusura
Closing gap

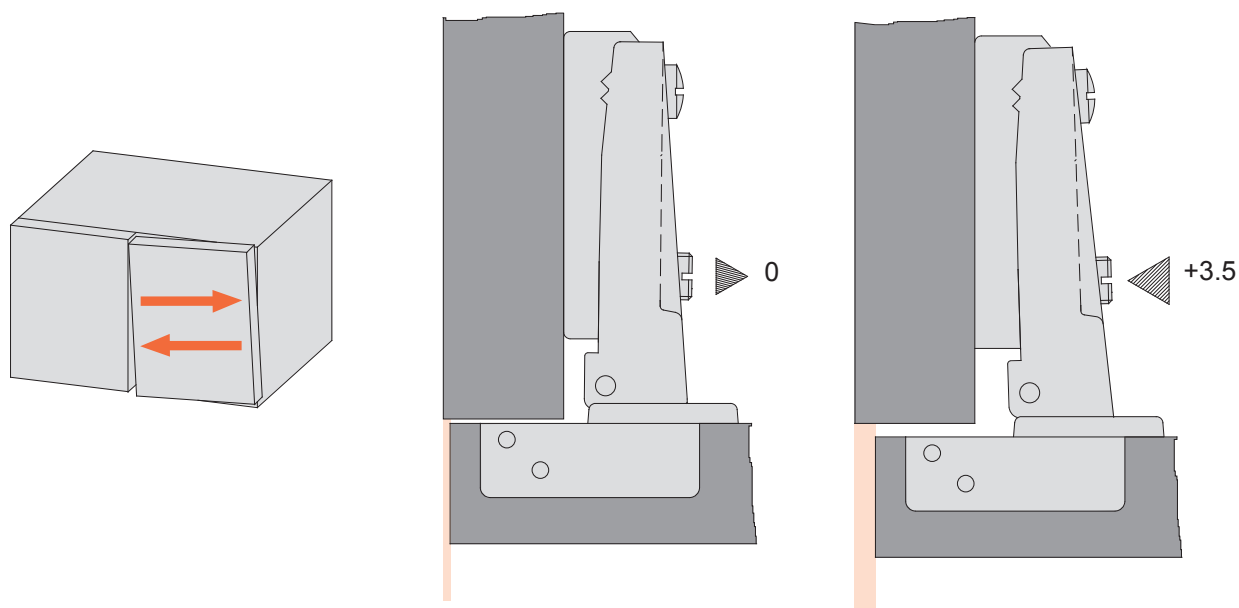


Sistemi di regolazione slide-on - Slide-on adjustments

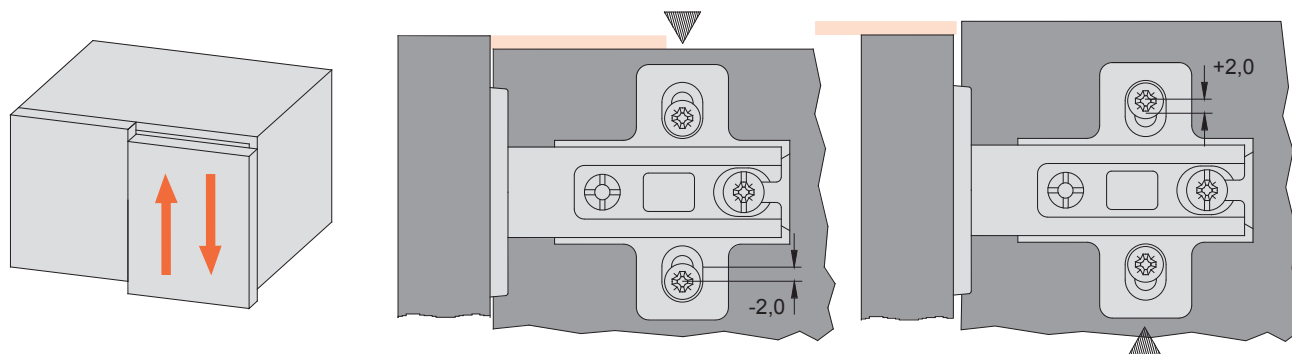
Regolazione frontale - Front adjustment



Regolazione laterale - Side adjustment



Regolazione verticale - Vertical adjustment



Serie Smart C30

Cerniere Slide-on - Ø 35
Assemblaggio slide-on

Slide-on hinges - Ø 35
Slide-on assembly



Cerniera - Slide-on - acciaio nichelato - Hinge - Slide-on - nickel plated steel

SMART C30 SLIDE-ON 110°

Collo "0"

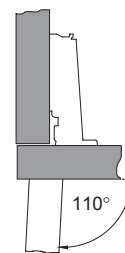
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18mm)

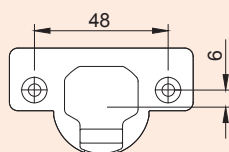
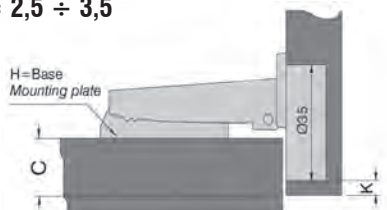


← 250



$$H = 15 + K - C$$

$$K = 2,5 \div 3,5$$



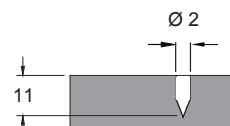
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C30A276.10

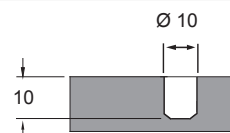


Fissaggio a pressione
Knock-in



Ø 10
premontato

C30A276M.10



SMART C30 SLIDE-ON 110°

Collo "9"

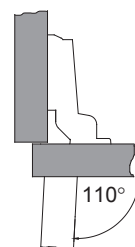
Sormonto fino 11 mm.

Crank "9"

Half overlay application (up to 11 mm)

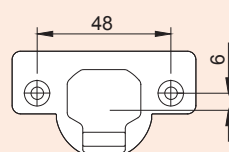
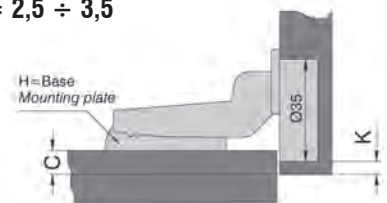


← 250



$$H = 7 + K - C$$

$$K = 2,5 \div 3,5$$



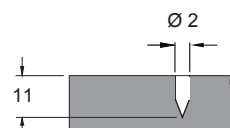
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C30B276.10

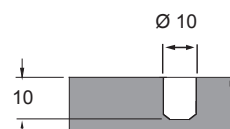


Fissaggio a pressione
Knock-in



Ø 10
premontato

C30B276M.10



Cerniera - Slide-on - acciaio nichelato - Hinge - Slide-on - nickel plated steel

SMART C30 SLIDE-ON 110°

Collo "18"

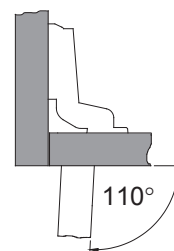
Per ante interne

Crank "18"

Inset application

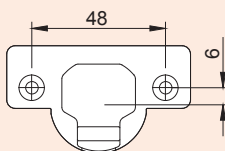
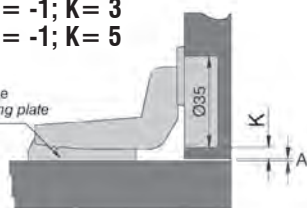


← 250



$H = 0; A = -1; K = 3$
 $H = 2; A = -1; K = 5$

H=Base
Mounting plate



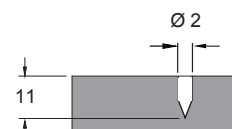
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C30C276.10

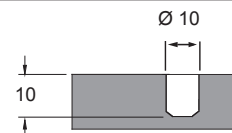


Fissaggio a pressione
Knock-in



Ø 10
premontato

C30C276M.10



SMART C30 SLIDE-ON 170°

Collo "0"

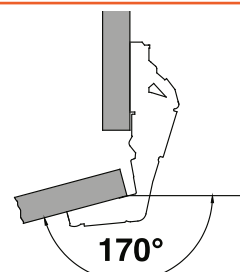
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18 mm)

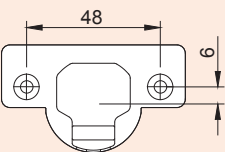
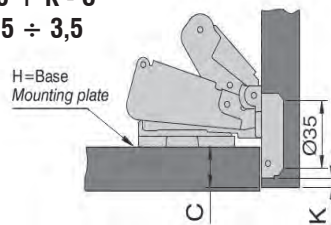


← 100



$H = 15 + K - C$
 $K = 2,5 \div 3,5$

H=Base
Mounting plate



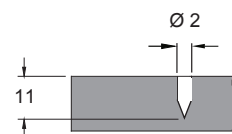
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa
not included

C30A506.10

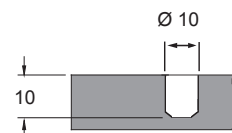


Fissaggio a pressione
Knock-in



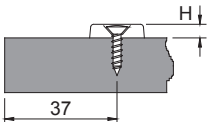
Ø 10
premontato
pre-assembled

C30A506M.10

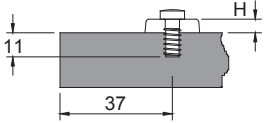


Basette di montaggio per cerniere SMART Slide-on Mounting plates for SMART Slide-on hinges

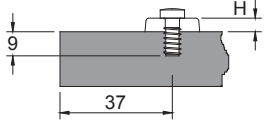
Base in acciaio nichelato con fissaggio a vite - Steel nickel plated mounting plate, wood screw fixing

  ← 500		H	Codice Code
		0 mm	B00AZ.10
		2 mm	B20AZ.10

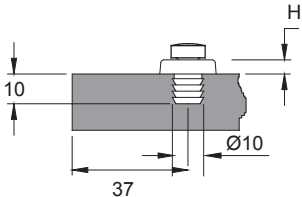
Base in acciaio nichelato con fissaggio a vite EURO 14 mm - Steel nickel plated mounting plate, 14 mm EURO screw fixing

  ← 500		H	Codice Code
		0 mm	B02AZ.10
		2 mm	B22AZ.10

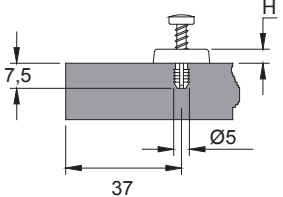
Base in acciaio nichelato con fissaggio a vite EURO 12 mm - Steel nickel plated mounting plate, 12 mm EURO screw fixing

  ← 500		H	Codice Code
		0 mm	B06AZ.10
		2 mm	B26AZ.10

Base in acciaio nichelato con fissaggio con tassello 10 mm - Steel nickel plated mounting plate, 10 mm dowel fixing

  ← 500		H	Codice Code
		0 mm	B03AZ.10
		2 mm	B23AZ.10

Base in acciaio nichelato con fissaggio con tassello 5 mm - Steel nickel plated mounting plate, 5 mm dowel fixing

  ← 500		H	Codice Code
		0 mm	B01AZ.10
		2 mm	B21AZ.10

Serie Smart C34

**Cerniere Slide-on
con chiusura ammortizzata - Ø 35
Assemblaggio Slide-on**

Slide-on hinges
with soft-closing - Ø 35
Slide-on assembly



Cerniera - Slide-on - con chiusura ammortizzata - acciaio nichelato

Slide-on hinge - nickel plated steel - soft-closing

SMART C34 SLIDE-ON 110°

Collo "0"

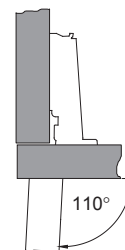
Sormonto fino 18 mm.

Crank "0"

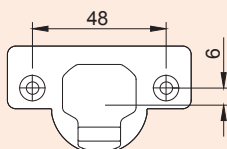
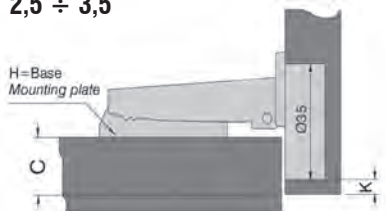
Full overlay application (up to 18mm)



← 250



$H = 15 + K - C$
 $K = 2,5 \div 3,5$



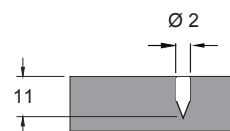
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C34A276.10

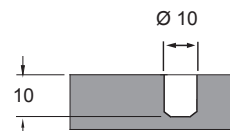


Fissaggio a pressione
Knock-in



Ø 10
premontato

C34A276M.10



SMART C34 SOFT-CLOSING 110°

Collo "9"

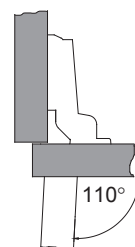
Sormonto fino 11 mm.

Crank "9"

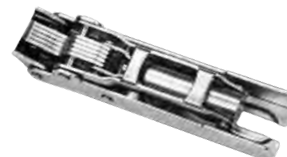
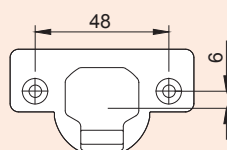
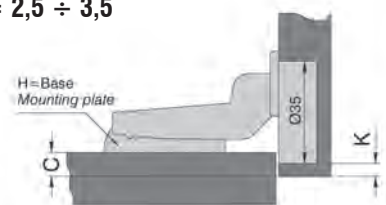
Half overlay application (up to 11 mm)



← 250



$H = 7 + K - C$
 $K = 2,5 \div 3,5$



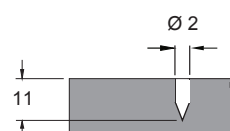
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C34B276.10

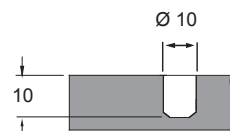


Fissaggio a pressione
Knock-in



Ø 10
premontato

C34B276M.10



Cerniera - Slide-on - con chiusura ammortizzata - acciaio nichelato Slide-on hinge - nickel plated steel - soft-closing

SMART C34 SOFT-CLOSING 110°

Collo "18"

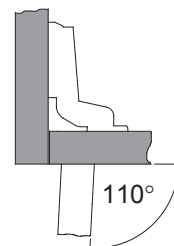
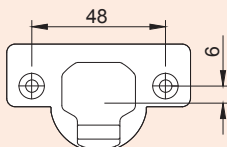
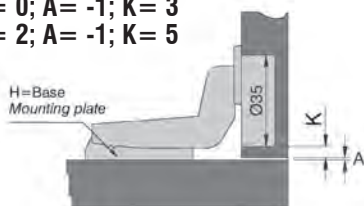
Per ante interne

Crank "18"

Inset application



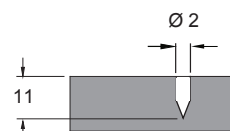
← 250


H= 0; A= -1; K= 3
H= 2; A= -1; K= 5

Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on

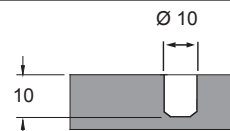
3,5x16
non inclusa

C34C276.10


Fissaggio a pressione
Knock-in

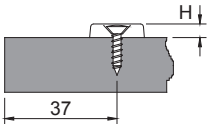
Ø 10
premontato

C34C276M.10

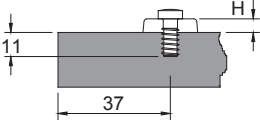


Basette di montaggio per cerniere SMART Slide-on Mounting plates for SMART Slide-on hinges

Base in acciaio nichelato con fissaggio a vite - Steel nickel plated mounting plate, wood screw fixing

  ← 500		H	Codice Code
		0 mm	B00AZS.10
		2 mm	B20AZS.10

Base in acciaio nichelato con fissaggio a vite EURO 14 mm - Steel nickel plated mounting plate, 14 mm EURO screw fixing

  ← 500		H	Codice Code
		0 mm	B02AZS.10
		2 mm	B22AZS.10

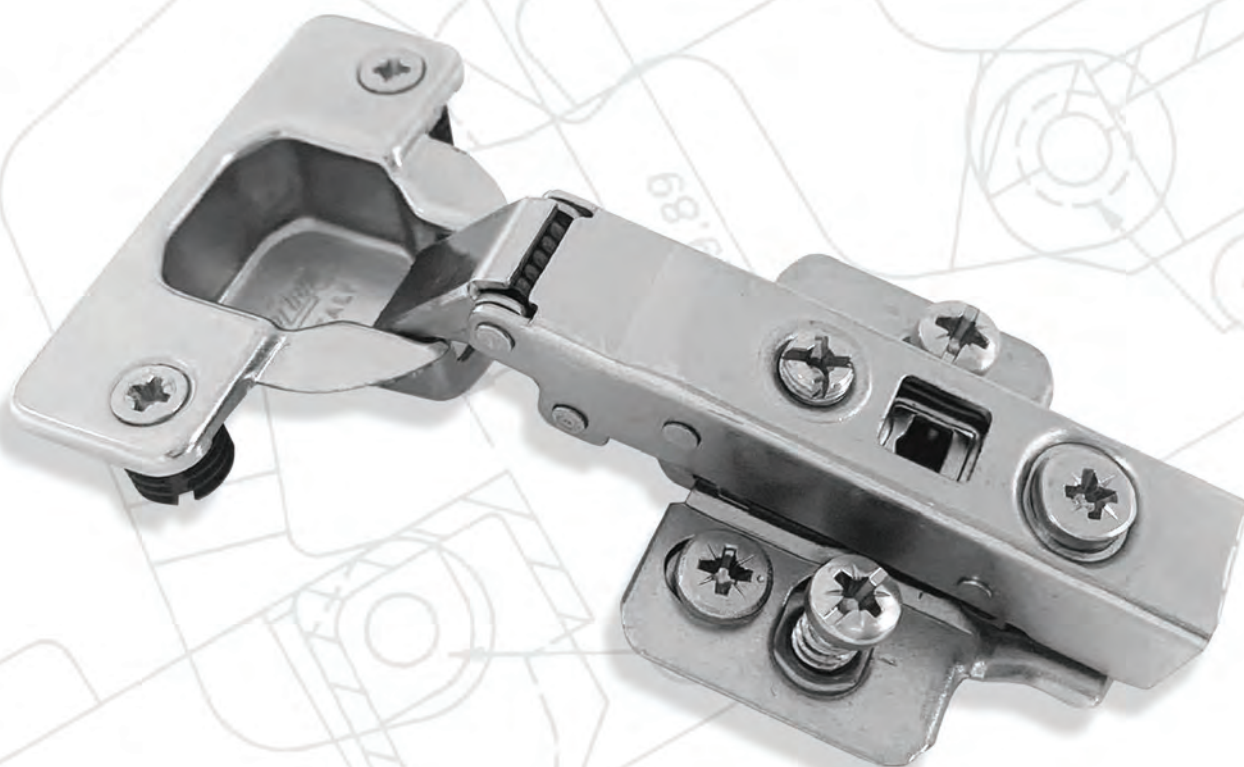
Serie Smart C50

Cerniere Clip-on - Ø 35

Assemblaggio Clip-on

Clip-on hinges - Ø 35

Clip-on assembly



Cerniera Clip-on - Braccio regolabile - Acciaio nichelato

Clip-on hinge - Adjustable arm nickel plated steel

SMART C50 CLIP-ON 110°

Collo "0"

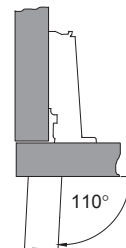
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18 mm)



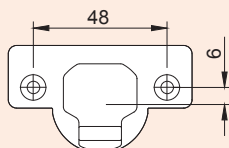
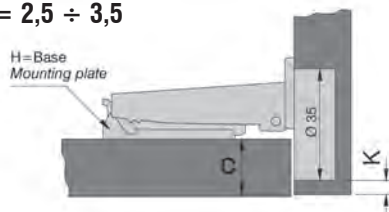
← 250



$$H = 13 + K - C$$

$$K = 2,5 \div 3,5$$

H=Base
Mounting plate



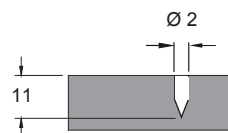
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C50A476.10

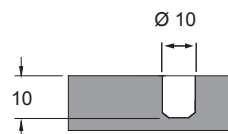


Fissaggio a pressione
Knock-in



Ø 10
premontato

C50A476M.10



SMART C50 CLIP-ON 110°

Collo "9"

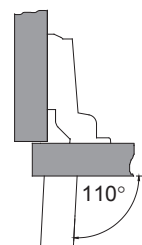
Sormonto fino 11 mm.

Crank "9"

Half overlay application (up to 11 mm)



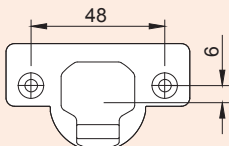
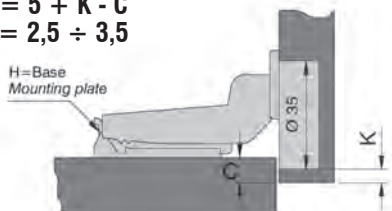
← 250



$$H = 5 + K - C$$

$$K = 2,5 \div 3,5$$

H=Base
Mounting plate



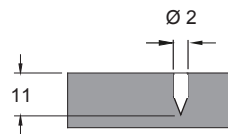
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C50B476.10

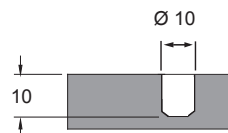


Fissaggio a pressione
Knock-in



Ø 10
premontato

C50B476M.10



Cerniera automatica - Clip-on - Braccio regolabile - Acciaio nichelato

Clip-on hinge - Adjustable arm nickel plated steel

SMART C50 CLIP-ON 110°

Collo "18"

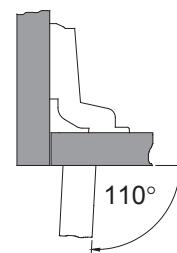
Per ante interne

Crank "18"

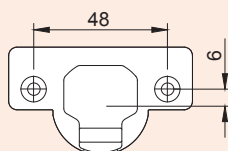
Inset application



← 250



$H = 0; A = -1; K = 3$
 $H = 2; A = -1; K = 5$



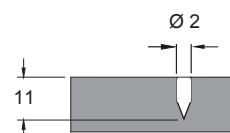
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C50C476.10

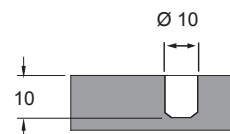


Fissaggio a pressione
Knock-in



Ø 10
premontato

C50C476M.10



SMART C50 CLIP-ON 170°

Collo "0"

Sormonto fino 18 mm.

Per ante con grande angolo di apertura

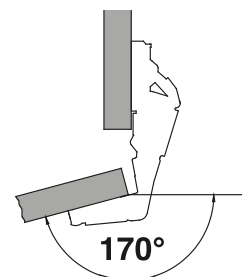
Crank "0"

Full overlay application (up to 18 mm)

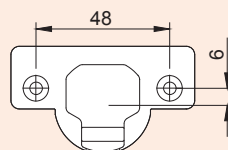
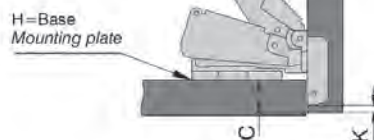
For wide angle-opening doors



← 100



$H = 13 + K - C$
 $K = 2,5 \div 3,5$



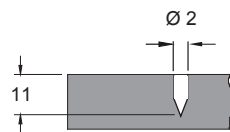
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

C50A506.10

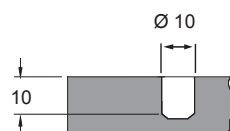


Fissaggio a pressione
Knock-in



Ø 10
premontato

C50A506M.10



Cerniera Clip-on - Braccio regolabile per anta in alluminio

Clip-on hinge - Adjustable arm for aluminium frame

SMART C50 CLIP-ON 110°

Collo "0"

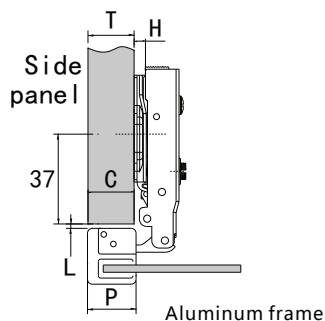
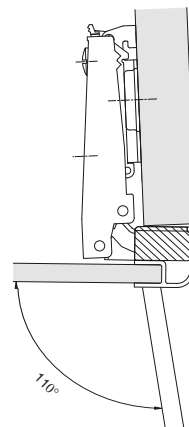
Sormonto fino 18 mm.

Crank "0"

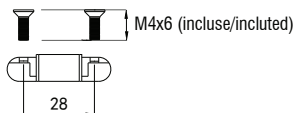
Full overlay application (up to 18 mm)

C50A430.10

← 200



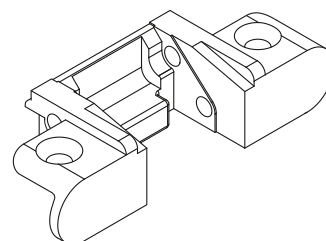
Aluminum frame



$H = -14 + K - D$

D	K	3	4	5	6	7
H	1	18	19	20	21	
2	15	16	17	18	19	
4	13	14	15	16	17	

Lavorazione montaggio
Assembly process



SMART C50 CLIP-ON 110°

Collo "9"

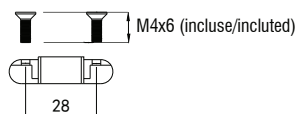
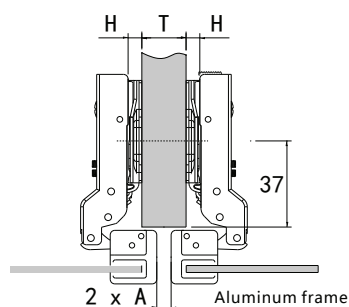
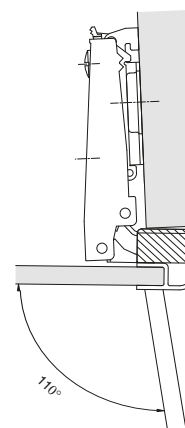
Sormonto fino 11 mm.

Crank "9"

Half overlay application (up to 11 mm)

C50B430.10

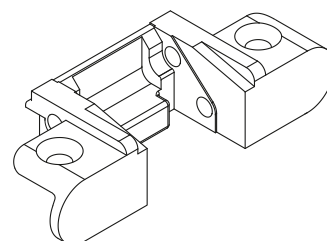
← 200



$H = 4 + K - D$

D	K	3	4	5	6	7
H	0	7	8	9	10	11
2	5	6	7	8	9	
4	3	4	5	6	7	

Lavorazione montaggio
Assembly process



Cerniera Clip-on - Braccio regolabile per anta in alluminio

Clip-on hinge - Adjustable arm for aluminium frame

SMART C50 CLIP-ON 110°

Collo "18"

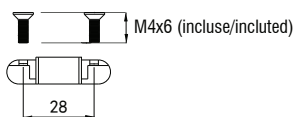
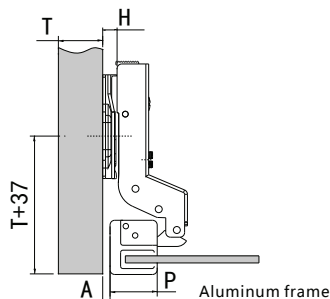
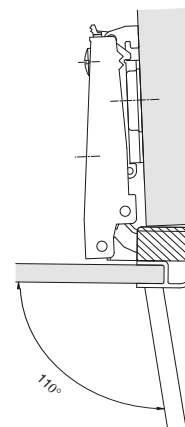
Per ante interne

Crank "18"

Insert application

C50C430.10

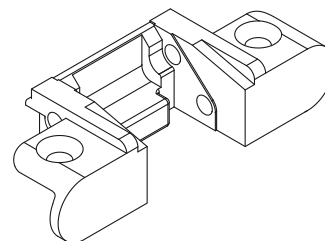
← 200



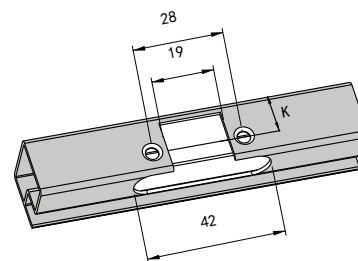
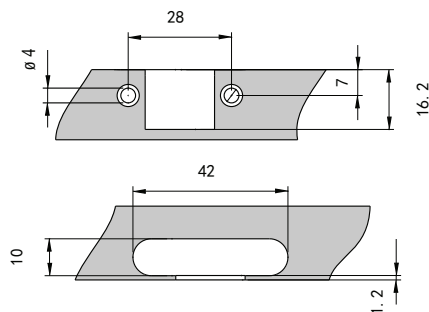
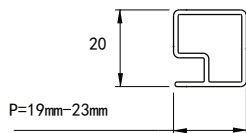
$$H=4+K-A$$

A \ K	3	4	5	6	7
0	1	0	-1	-2	-3
2	3	2	1	0	-1
4	5	4	3	2	1

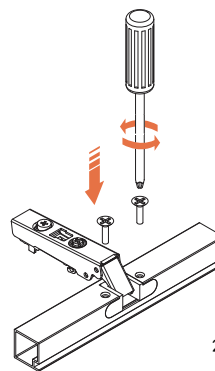
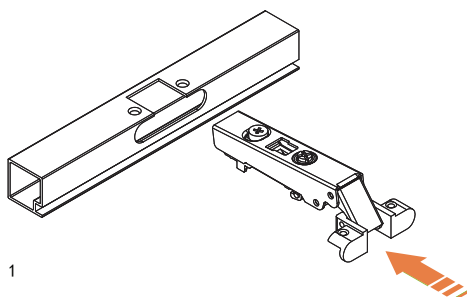
Lavorazione montaggio
Assembly process



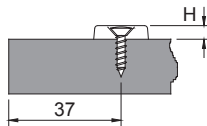
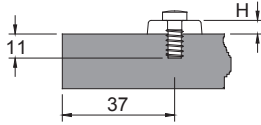
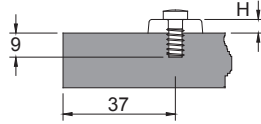
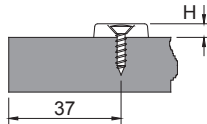
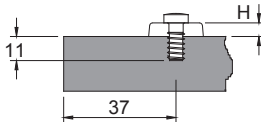
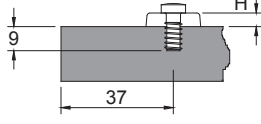
Schema di foratura - Drilling diagram



Schema di montaggio - Assembly sequence



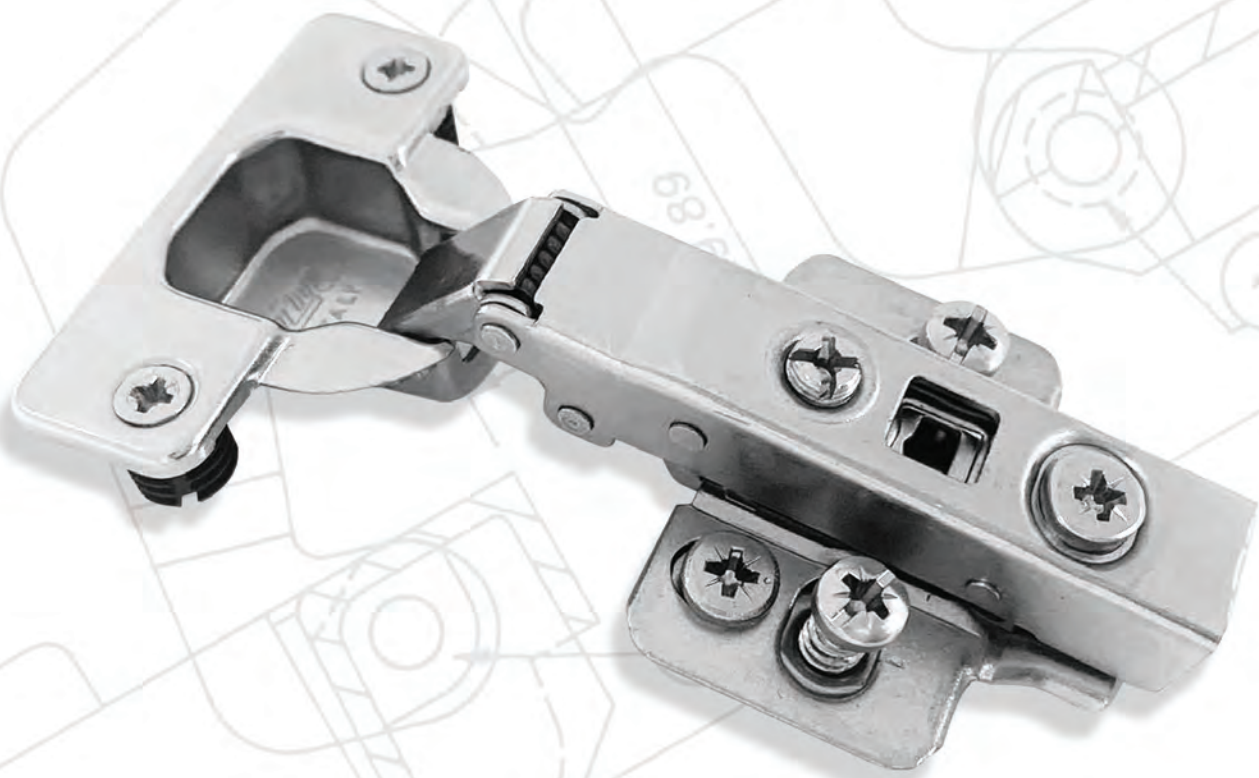
Basette di montaggio per cerniere SMART Clip-on Mounting plates for SMART Clip-on hinges

Base in acciaio nichelato con fissaggio a vite - Steel nickel plated, mounting plate, wood screw fixing				
	 ← 500		H	Codice Code
			0 mm	B00QMS.10
			2 mm	B20QMS.10
Base in acciaio nichelato con fissaggio a vite EURO 14 mm - Steel nickel plated, mounting plate, 14 mm EURO screw fixing				
	 ← 500		H	Codice Code
			0 mm	B02QMS.10
			2 mm	B22QMS.10
Base in acciaio nichelato con fissaggio a vite EURO 12 mm - Steel nickel plated, mounting plate, 12 mm EURO screw fixing				
	 ← 500		H	Codice Code
			0 mm	B06QMS.10
			2 mm	B26QMS.10
Base in acciaio nichelato con fissaggio a vite e regolazione 3D - Steel nickel plated, mounting plate, wood screw fixing and 3D adjustment				
	 ← 500		H	Codice Code
			0 mm	B00TMS.10
			2 mm	B20TMS.10
Base in acciaio nichelato con fissaggio a vite EURO 14 mm e regolazione 3D - Steel nickel plated, mounting plate, 14 mm EURO screw fixing and 3D adjustment				
	 ← 500		H	Codice Code
			0 mm	B02TMS.10
			2 mm	B22TMS.10
Base in acciaio nichelato con fissaggio a vite EURO 12 mm e regolazione 3D - Steel nickel plated, mounting plate, 12 mm EURO screw fixing and 3D adjustment				
	 ← 500		H	Codice Code
			0 mm	B06TMS.10
			2 mm	B26TMS.10

Serie Smart C54

**Cerniere Clip-on
con chiusura ammortizzata - Ø 35
Assemblaggio Clip-on**

Clip-on Hinges
with soft-closing - Ø 35
Clip-on assembly



Cerniera - Clip-on - Regolabile con chiusura ammortizzata - acciaio nichelato Adjustable Clip-on hinge - nickel plated steel - soft-closing

SMART C54 SOFT-CLOSING 110°

Collo "0"

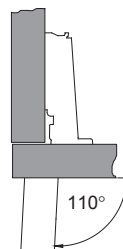
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18 mm)

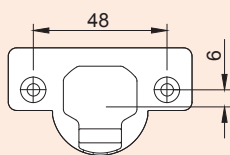
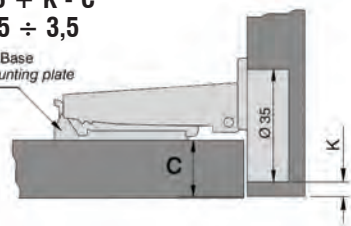


← 250



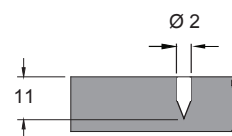
$$H = 13 + K - C$$

$$K = 2,5 \div 3,5$$

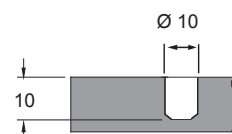
H = Base
Mounting plate

Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on

3,5x16
non inclusa

C54A476.10

Fissaggio a pressione
Knock-in

Ø 10
premontato

C54A476M.10


SMART C54 SOFT-CLOSING 110°

Collo "9"

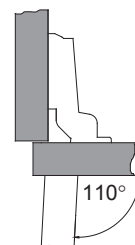
Sormonto fino 11 mm.

Crank "9"

Half overlay application (up to 11 mm)

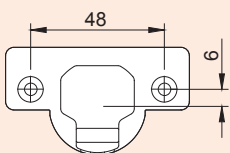
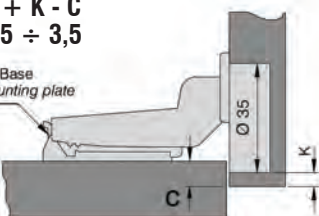


← 250



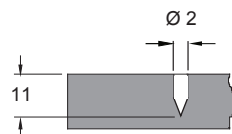
$$H = 5 + K - C$$

$$K = 2,5 \div 3,5$$

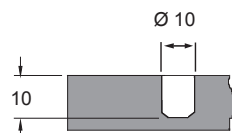
H = Base
Mounting plate

Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on

3,5x16
non inclusa

C54B476.10

Fissaggio a pressione
Knock-in

Ø 10
premontato

C54B476M.10


Cerniera - Clip-on - Regolabile con chiusura ammortizzata - acciaio nichelato

Adjustable Clip-on hinge - nickel plated steel - soft-closing

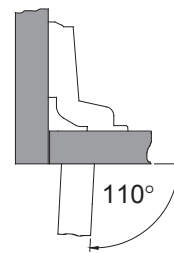
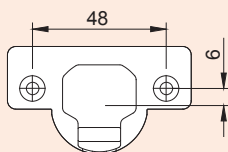
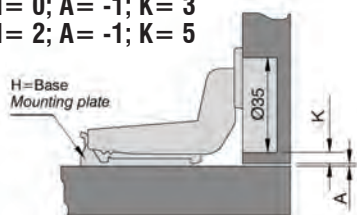
SMART C54 SOFT-CLOSING 110°

Collo "18"

Per ante interne

Cranking "18"

Insert application

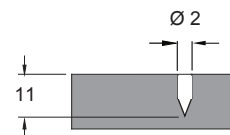

 ← 250

 $H = 0; A = -1; K = 3$
 $H = 2; A = -1; K = 5$


Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on


 $3,5 \times 16$
non inclusa

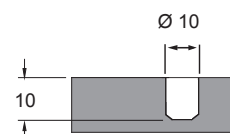
C54C476.10



Fissaggio a pressione
Knock-in


 $\varnothing 10$
premontato

C54C476M.10



SMART C54 SOFT-CLOSING 170°

Collo "0"

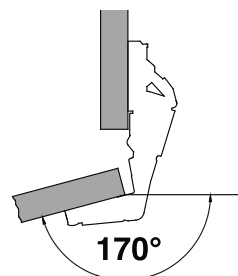
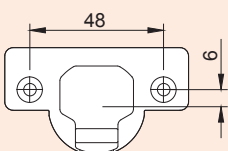
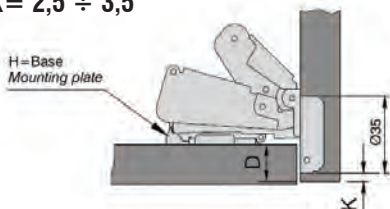
Sormonto fino 18 mm.

Per ante con grande angolo di apertura

Crank "0"

Full overlay application (up to 18 mm)

For wide angle-opening doors

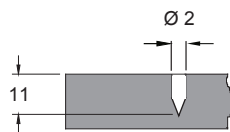

 ← 100

 $H = 13 + K - C$
 $K = 2,5 \div 3,5$


Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on


 $3,5 \times 16$
non inclusa

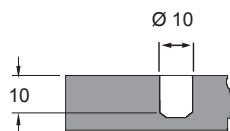
C54A506.10



Fissaggio a pressione
Knock-in


 $\varnothing 10$
premontato

C54A506M.10



Cerniera clip-on regolabile con chiusura ammortizzata per anta in alluminio

Clip-on hinge adjustable arm soft-closing for aluminium frame

SMART C54 CLIP-ON 110°

Collo "0"

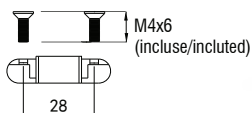
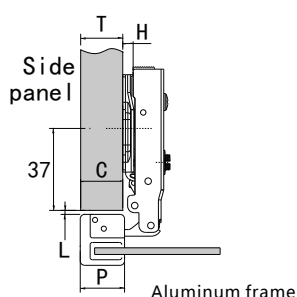
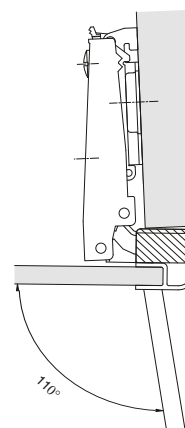
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18 mm)

C54A430.10

← 200

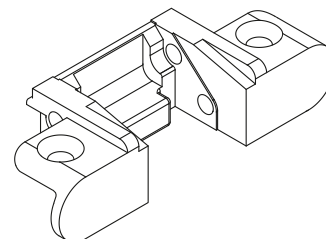


$H = -14 + K - D$

D	K	3	4	5	6	7
H	0	17	18	19	20	21
2	15	16	17	18	19	
4	13	14	15	16	17	



Lavorazione montaggio
Assembly process



SMART C54 CLIP-ON 110°

Collo "9"

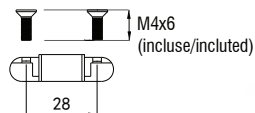
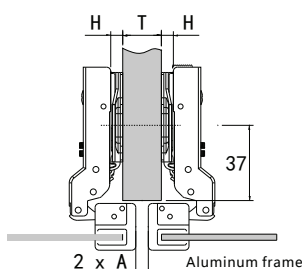
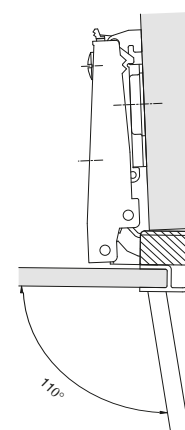
Sormonto fino 11 mm.

Crank "9"

Full overlay application (up to 11 mm)

C54B430.10

← 200

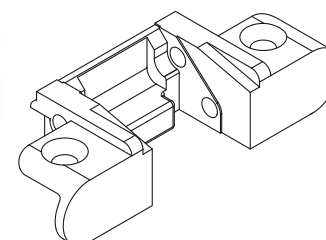


$H = 4 + K - D$

D	K	3	4	5	6	7
H	0	7	8	9	10	11
2	5	6	7	8	9	
4	3	4	5	6	7	



Lavorazione montaggio
Assembly process



Cerniera clip-on regolabile con chiusura ammortizzata per anta in alluminio Clip-on hinge adjustable arm soft-closing for aluminium frame

SMART C54 CLIP-ON 110°

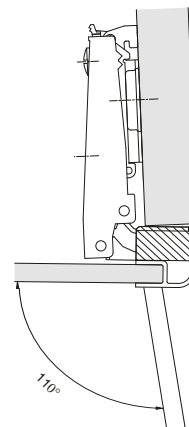
Collo "18"

Per ante interne

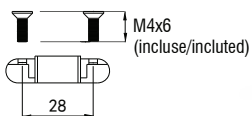
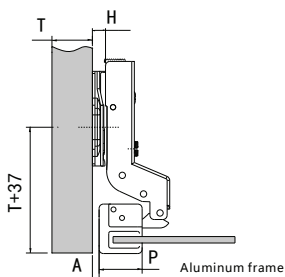
Crank "18"

Inset application

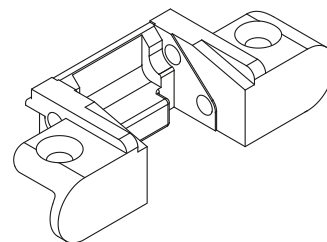
← 200



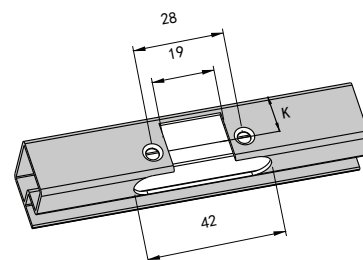
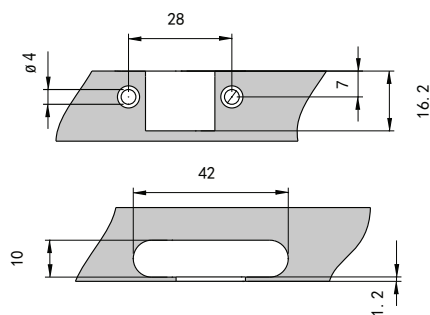
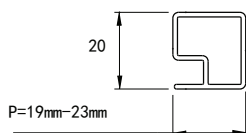
C54C430.10


 $H=4+K-A$

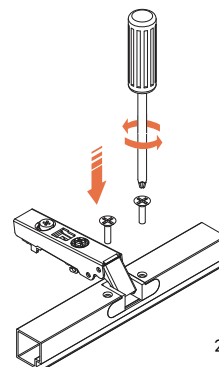
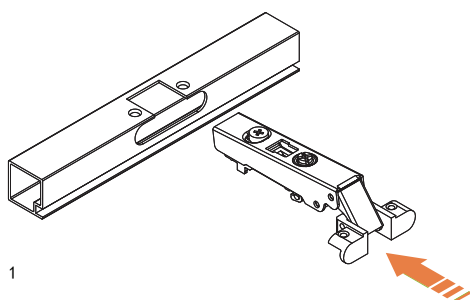
A \ K	3	4	5	6	7
0	1	0	-1	-2	-3
2	3	2	1	0	-1
4	5	4	3	2	1


Lavorazione montaggio
Assembly process


Schema di foratura - Drilling diagram

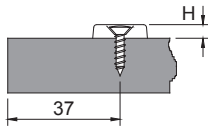


Schema di montaggio - Assembly sequence

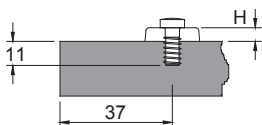


Basette di montaggio per cerniere SMART Soft-closing Mounting plates for SMART Soft-closing hinges

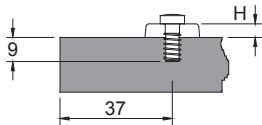
Base in acciaio nichelato con fissaggio a vite - Nickel plated mounting plate steel, wood screw fixing

  500		H	Codice Code
		0 mm	B00QMS.10
		2 mm	B20QMS.10

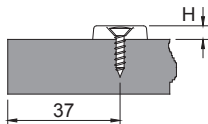
Base in acciaio nichelato con fissaggio a vite EURO 14 mm - Steel nickel plated mounting plate, 14 mm EURO screw fixing

  500		H	Codice Code
		0 mm	B02QMS.10
		2 mm	B22QMS.10

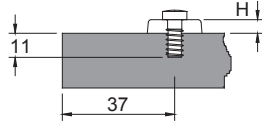
Base in acciaio nichelato con fissaggio a vite EURO 12 mm - Steel nickel plated mounting plate, 12 mm EURO screw fixing

  500		H	Codice Code
		0 mm	B06QMS.10
		2 mm	B26QMS.10

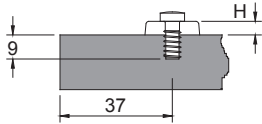
Base in acciaio nichelato con fissaggio a vite e regolazione 3D - Steel nickel plated mounting plate, wood screw fixing and 3D adjustment

  500		H	Codice Code
		0 mm	B00TMS.10
		2 mm	B20TMS.10

Base in acciaio nichelato con fissaggio a vite EURO 14 mm e regolazione 3D - Steel nickel plated mounting plate, 14 mm EURO screw fixing and 3D adjustment

  500		H	Codice Code
		0 mm	B02TMS.10
		2 mm	B22TMS.10

Base in acciaio nichelato con fissaggio a vite EURO 12 mm e regolazione 3D - Steel nickel plated mounting plate, 12 mm EURO screw fixing and 3D adjustment

  500		H	Codice Code
		0 mm	B06TMS.10
		2 mm	B26TMS.10

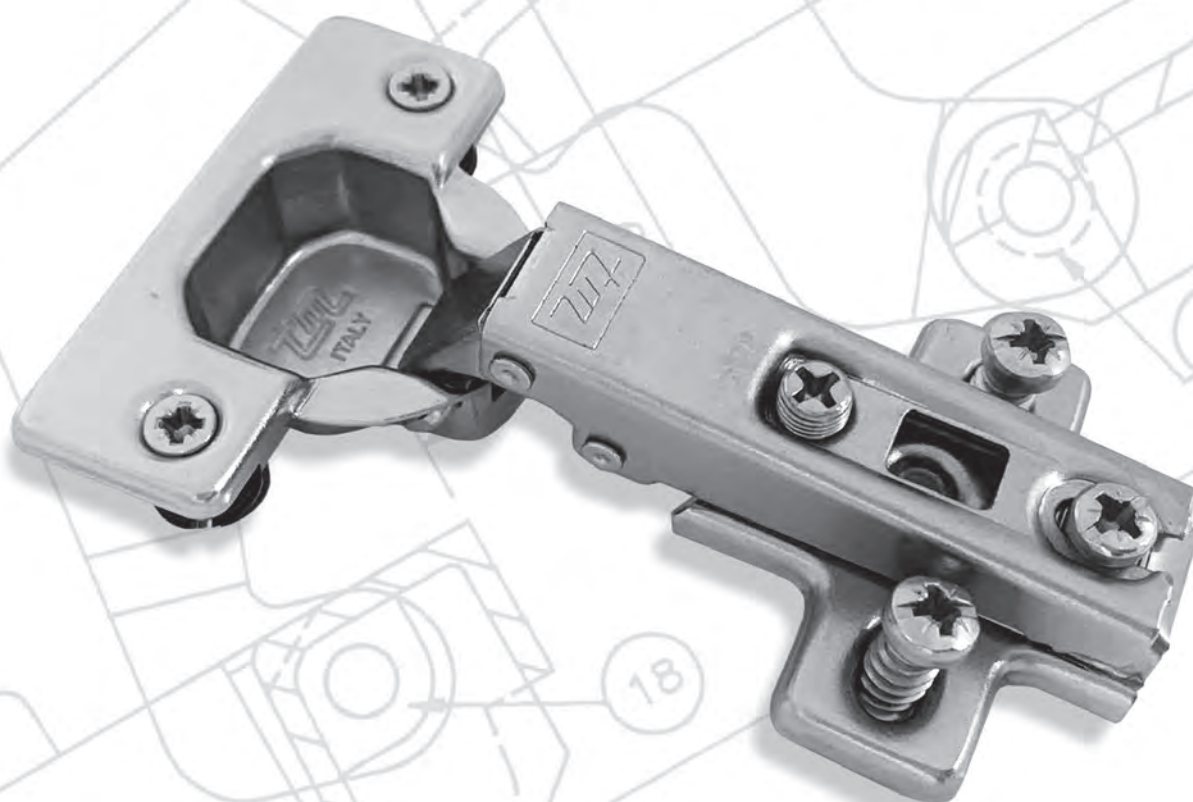
Hinges

Cerniere

Serie Euro 48

Cerniere Slide-on - $\varnothing$ 35
Assemblaggio "slide-on"

Slide-on hinges - $\varnothing$ 35
Slide-on assembly



Cerniera - slide-on - acciaio nichelato - Automatic hinge - slide-on - steel nickel plated

EURO 48 SLIDE-ON 110°

Collo "0"

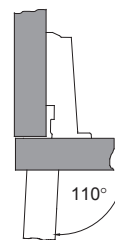
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18 mm)



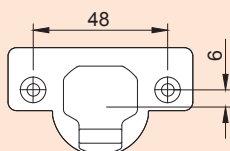
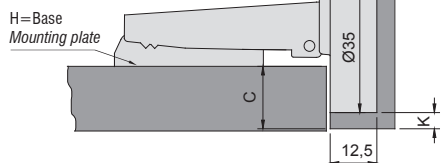
← 250



$$H = 18 + K - C$$

$$K = 2,5 \div 3,5$$

H = Base
Mounting plate



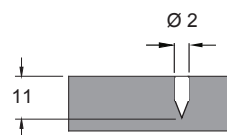
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

4836

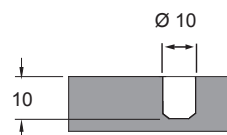


Fissaggio a pressione
Knock-in



Ø 10
premontato

4837



EURO 48 SLIDE-ON 110°

Collo "9"

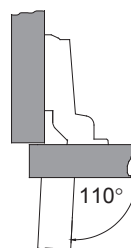
Sormonto fino 11 mm.

Cranking "9"

Half overlay application (up to 11 mm)



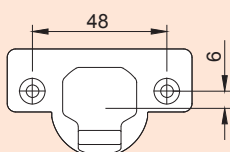
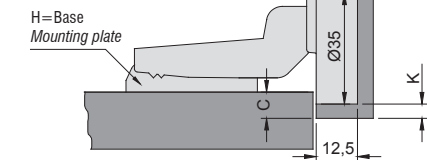
← 250



$$H = 9 + K - C$$

$$K = 2,5 \div 3,5$$

H = Base
Mounting plate



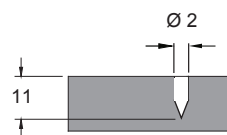
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

4826

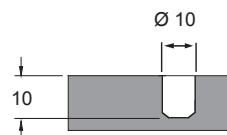


Fissaggio a pressione
Knock-in



Ø 10
premontato

4827



Cerniera automatica - slide-on - acciaio nichelato

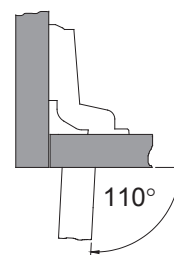
Automatic hinge - slide-on - steel nickel plated

EURO 48 SLIDE-ON 110°

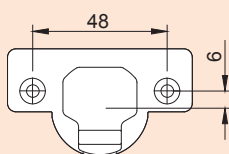
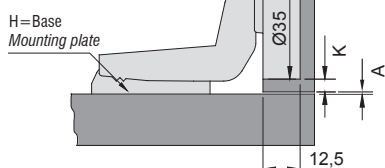
Collo "18"
Per ante interne

Crank "18"
Inset application

← 250



H = 4; A = -1; K = 3
H = 6; A = -1; K = 5



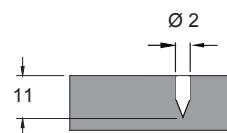
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

4816

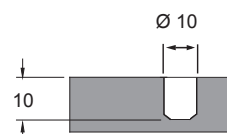


Fissaggio a pressione
Knock-in

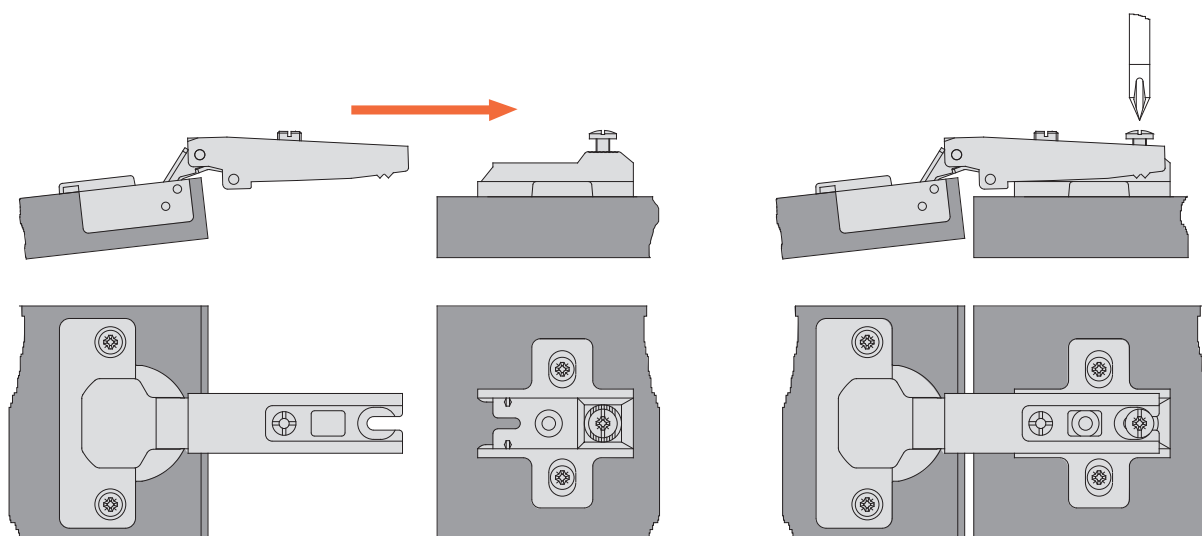


Ø 10
premontato

4817



Assemblaggio della cerniera all'anta - Assembling the hinge to the door



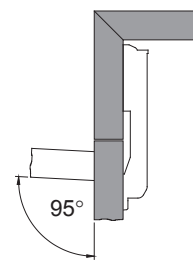
Cerniera - slide-on - lunga - Hinge - slide-on - long

EURO 48 SLIDE-ON 95°

Controcollo lunga

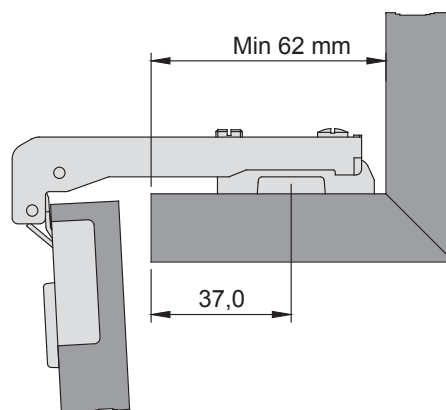
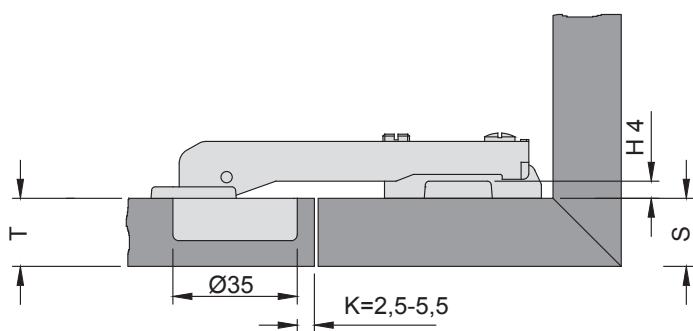
Slide-on 95° hinge with special arm for corner cabinets-long

← 200



Fissaggio a vite Screw-on	3,5x16 non inclusa	Lavorazione montaggio Assembly process
Fissaggio a pressione Knock-in	Ø 10 premontato	

Schema di funzionamento - Working sketch



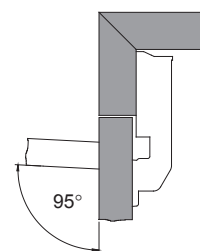
Cerniera - slide-on - corta - Hinge - slide-on - short

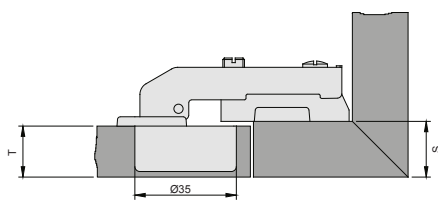
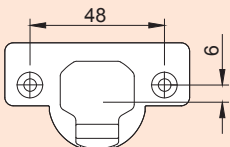
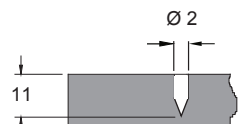
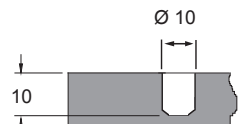
EURO 48 SLIDE-ON 95°

Controcollo corta

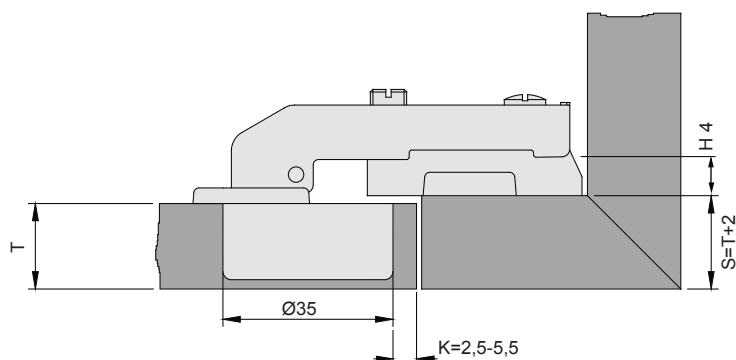
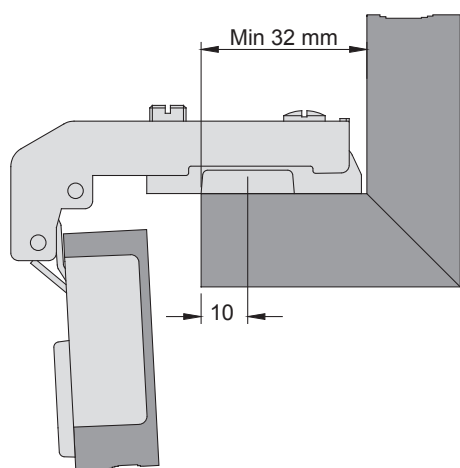
Slide-on 95° hinge with special arm for corner cabinets-short

← 200



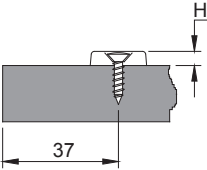
		
Fissaggio a vite Screw-on  3,5x16 non inclusa	435148	Lavorazione montaggio Assembly process 
Fissaggio a pressione Knock-in  Ø 10 premontato	435149	

Schema di funzionamento - Working sketch

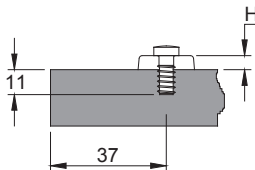


Basette di montaggio per cerniere serie Euro 48 Mounting plates for hinges Euro 48 hinges

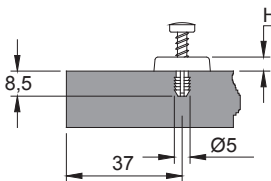
Base in acciaio nickelato con fissaggio a vite - Steel nickel plated mounting plate, wooden screw fixing

  ← 1000		H	Codice Code
		2 mm	E992BN
		4 mm	E994BN
		6 mm	E996BN

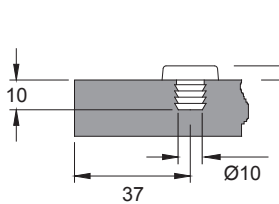
Base in acciaio nickelato con fissaggio a vite EURO 14 mm - Steel nickel plated mounting plate 14 mm euro screw fixing

  ← 500		H	Codice Code
		2 mm	E992DN
		4 mm	E994DN
		6 mm	E996DN

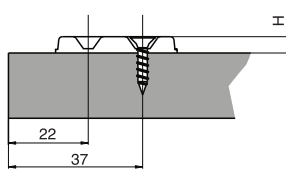
Base in acciaio nickelato con fissaggio con tassello 5 mm - Steel nickel plated mounting plate 5 mm dowel fixing

  ← 500		H	Codice Code
		2 mm	E992E5
		4 mm	E994E5
		6 mm	E996E5

Base in acciaio nickelato con fissaggio con tassello 10 mm - Steel nickel plated mounting plate 10 mm dowel fixing

  ← 500		H	Codice Code
		2 mm	E992F10
		4 mm	E994F10
		6 mm	E996F10

Base in acciaio nickelato con fissaggio a vite 4 fori - Steel nickel plated mounting plate with 4 holes wooden screw fixing

  ← 500		H	Codice Code
		4 mm	E994BN/4

NB le basi H. = 2mm. sono in zama

NB mounting plates H. = 2 mm. are in zamak

E992DN/12 = 12 mm. Eurovite/Euro screws

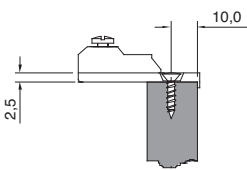
E994DN/12 = 12 mm. Eurovite/Euro screws

E996DN/12 = 12 mm. Eurovite/Euro screws

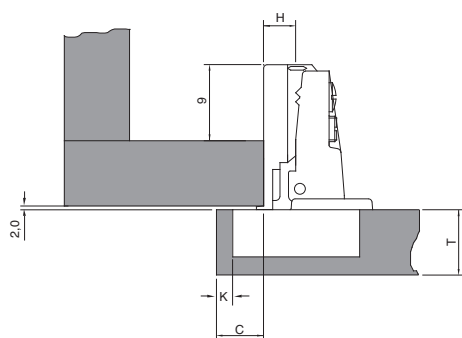
Base speciale per cerniere serie Euro 48

Special mounting plate for Euro 48 hinges

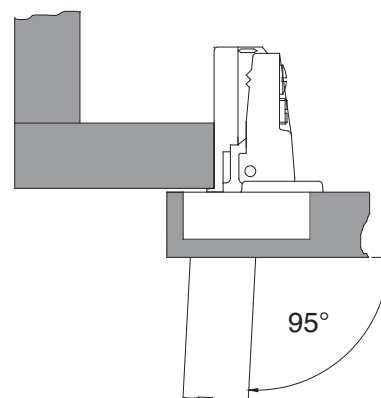
Base in zama "Frame" nickelato con fissaggio a vite - "Frame" nickel plated zamak mounting plate screw-on

		H	Codice Code
		2 mm	9F2B

Schema di funzionamento - Operating diagram

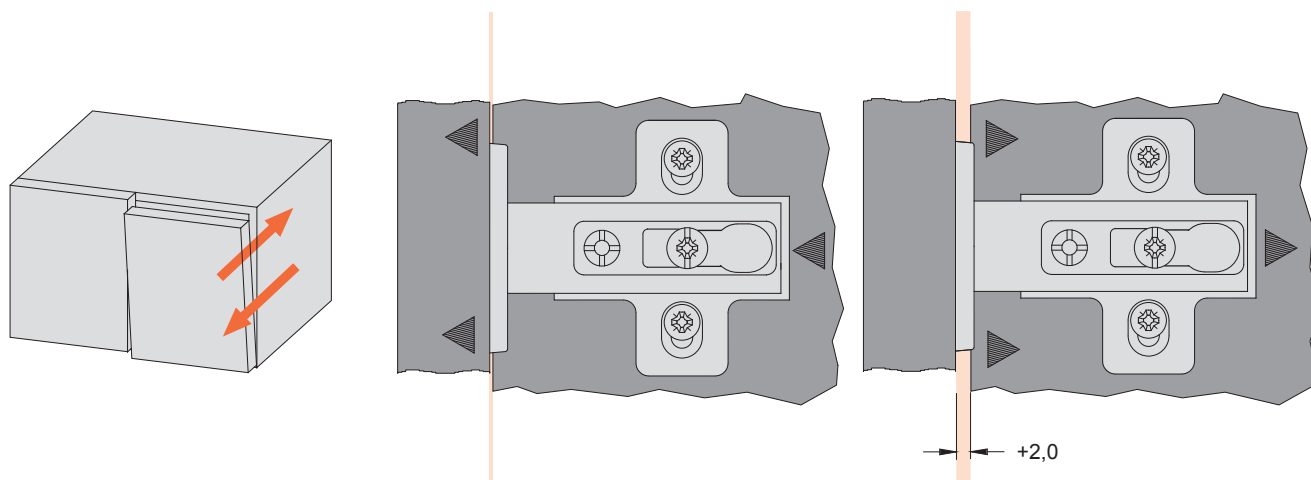


- Questa base deve essere abbinata alle cerniere mostrate in questa pagina
- This plate has to be coupled to hinges shown in this page

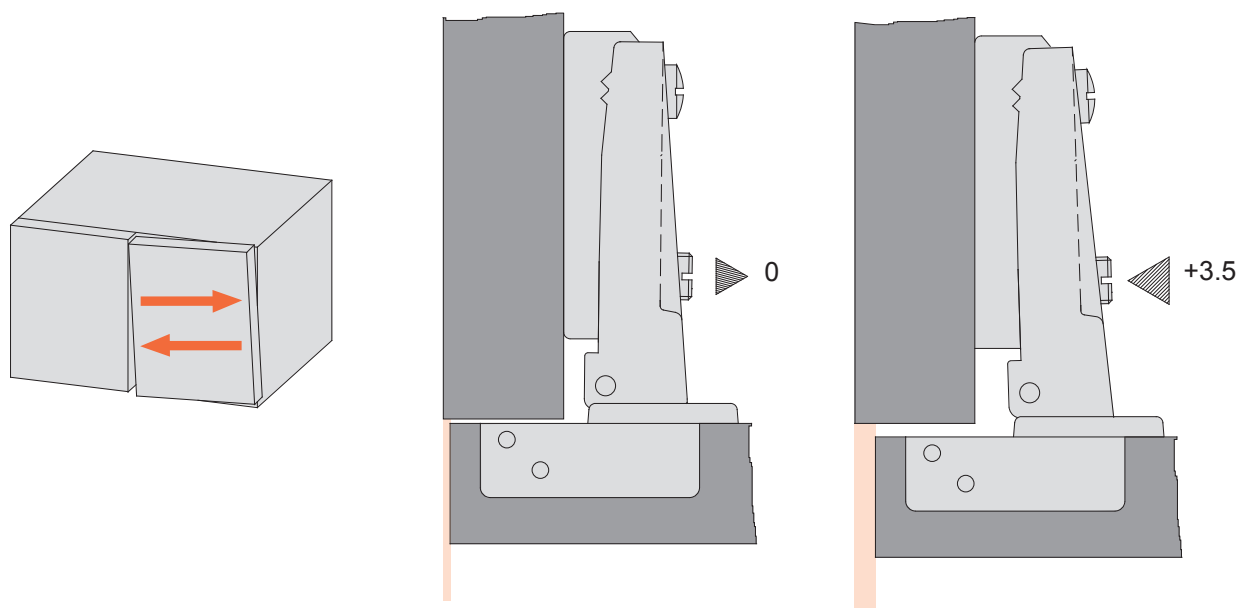


Sistemi di regolazione key hole - Key hole adjustments

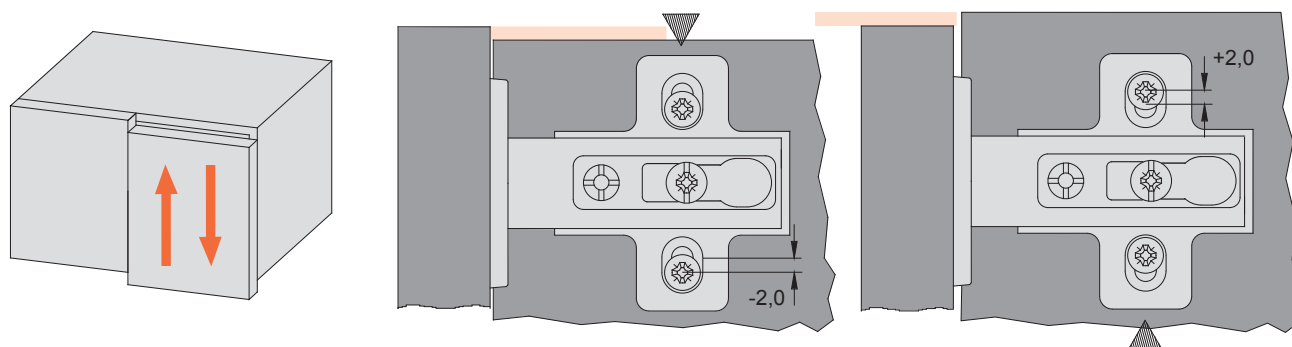
Regolazione frontale - Front adjustment



Regolazione laterale - Side adjustment



Regolazione verticale - Vertical adjustment



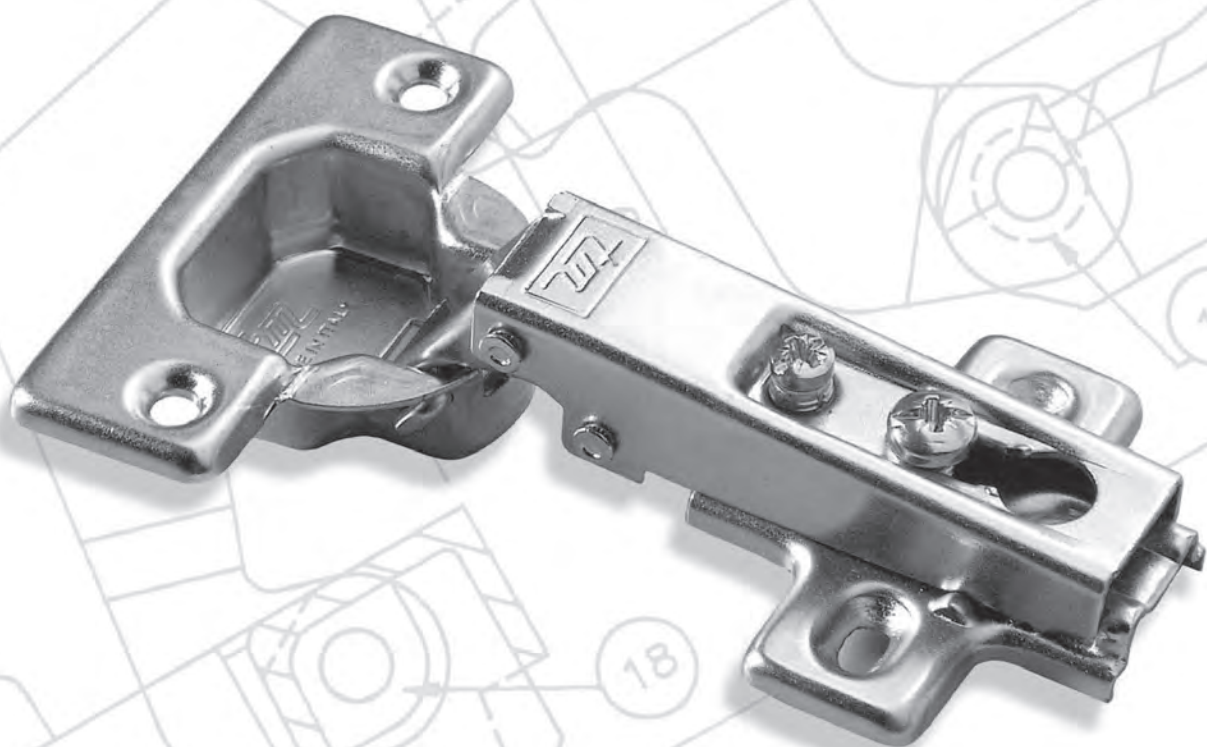
Hinges

Cerniere

Serie Euro 4

Cerniere - Ø 35
Assemblaggio key hole

Hinges - Ø 35
Key hole assembly



Cerniera key hole - acciaio nichelato - Key hole hinge - Nickel plated steel

EURO 4

KEY HOLE 110°

Collo "0"

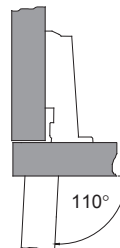
Sormonto fino 18 mm.

Crank "0"

Full overlay application (up to 18 mm)

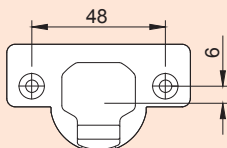
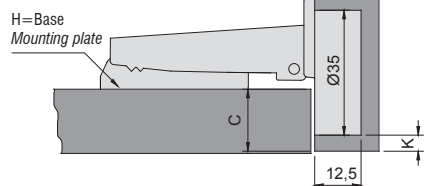


← 250



$$H = 18 + K - C$$

$$K = 2,5 \div 3,5$$



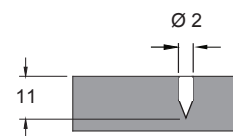
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

4832

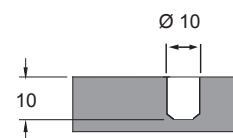


Fissaggio a pressione
Knock-in



Ø 10
premontato

4833



EURO 4

KEY HOLE 110°

Collo "9"

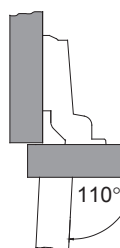
Sormonto fino 10 mm.

Crank "9"

Half overlay application (up to 10 mm)

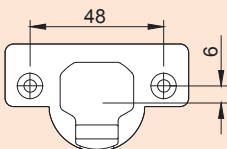
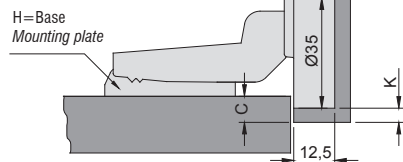


← 250



$$H = 9 + K - C$$

$$K = 2,5 \div 3,5$$



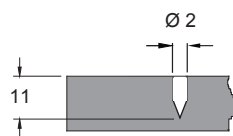
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

4822

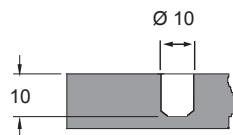


Fissaggio a pressione
Knock-in



Ø 10
premontato

4823

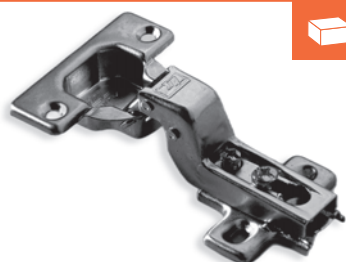


Cerniera key hole - acciaio nichelato - Key hole hinge - Nickel plated steel

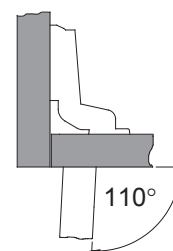
EURO 4 KEY HOLE 110°

Collo "18"
Per ante interne

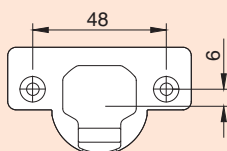
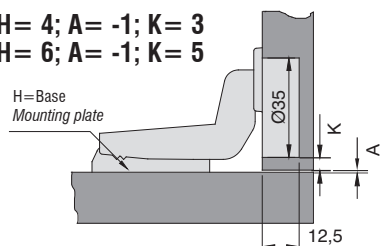
Crank "18"
Inset application



← 250



H = 4; A = -1; K = 3
H = 6; A = -1; K = 5



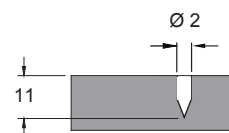
Lavorazione montaggio
Assembly process

Fissaggio a vite
Screw-on



3,5x16
non inclusa

4812

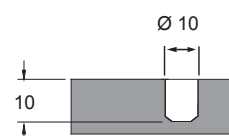


Fissaggio a pressione
Knock-in

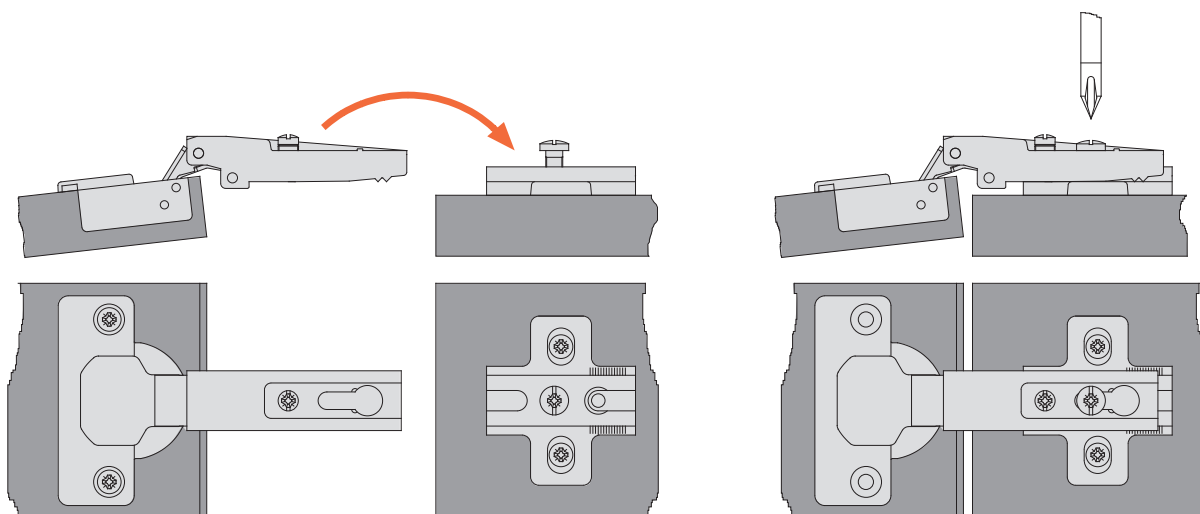


Ø 10
premontato

4813

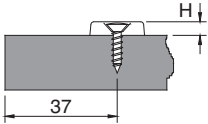


Assemblaggio della cerniera all'anta - Assembling the hinge to the door

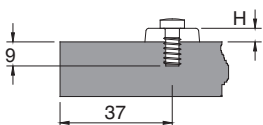


Basette di montaggio per cerniere serie EURO 4 Mounting plates for EURO 4 hinges

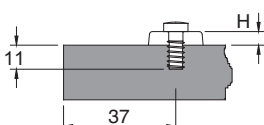
Base in acciaio nickelato con fissaggio a vite - Steel nickel plated mounting plate, wood screw fixing

  ← 1000		H	Codice Code
		4 mm	E984BN
		6 mm	E986BN

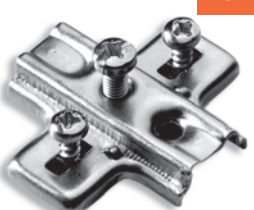
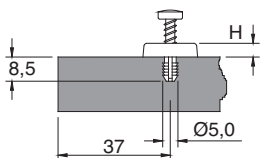
Base in acciaio nickelato con fissaggio a vite EURO 12 mm - Steel nickel plated mounting plate 12 mm euro screw fixing

  ← 500		H	Codice Code
		4 mm	E984DN/12
		6 mm	E986DN/12

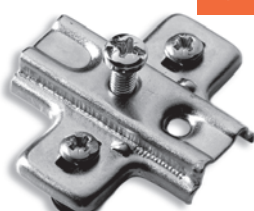
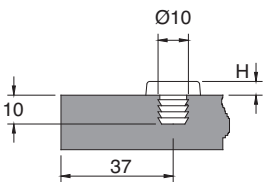
Base in acciaio nickelato con fissaggio a vite EURO 14 mm - Steel nickel plated mounting plate 14 euro screw fixing

  ← 500		H	Codice Code
		4 mm	E984DN
		6 mm	E986DN

Base in acciaio nickelato con fissaggio con tassello 5 mm - Steel nickel plated mounting plate 5 mm dowel fixing

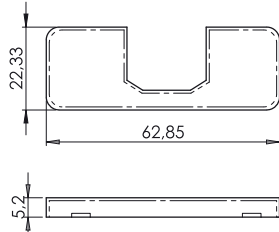
  ← 500		H	Codice Code
		4 mm	E984E5
		6 mm	E986E5

Base in acciaio nickelato con fissaggio con tassello 10 mm - Steel nickel plated mounting plate 10 mm dowel fixing

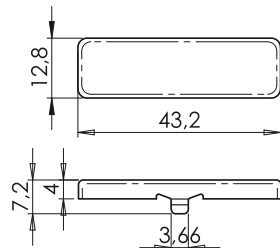
  ← 500		H	Codice Code
		4 mm	E984F10
		6 mm	E986F10

Accessori - Accessories

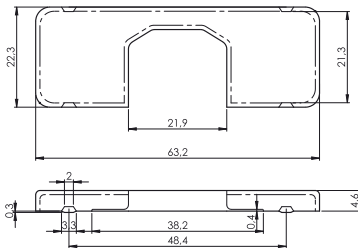
Serie Smart 30 - Placchetta copriscatola in acciaio - Steel up cover plate

			Codice Code
		senza logo no logo	PS30-AC.10

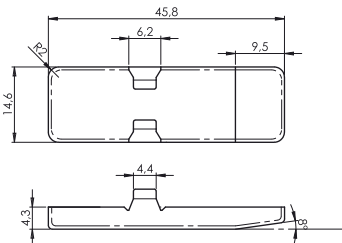
Serie Smart 30 - Placchetta copribraccio in acciaio - Steel arm cover plate

			Codice Code
		senza logo no logo	PB30-AC.10
		con logo cliente with customized logo	PB30-AC...10

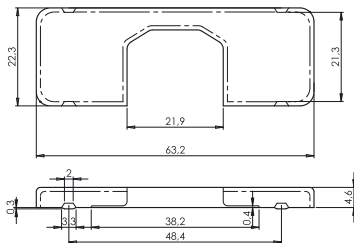
Serie Smart C50/C54 - Placchetta copriscatola in acciaio - Steel arm cover plate

			Codice Code
		senza logo no logo	PS50-AC.10

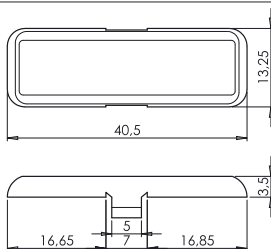
Serie Smart C50/C54 - Placchetta copriscatola in acciaio - Steel up cover plate

			Codice Code
		senza logo no logo	PB50-AC.10
		con logo cliente with customized logo	PB50-AC...10

Serie Euro48 - Placchetta copriscatola in acciaio - Steel up cover plate

			Codice Code
		senza logo no logo	2000LM

Serie Euro48 - Copribraccio in acciaio - Steel arm cover plate

			Codice Code
		senza logo no logo	3000LM
		con logo cliente with customized logo	4000LM



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StmItaly

Via dell'Artigianato, 680
Zona Art. Beni Comunali - 40014 Crevalcore (BO) - Italia
Tel. +39.051.983344 - Fax +39.051.982844 - info@stmitaly.it

www.stmitaly.it - info@stmitaly.it