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REV.	DATE:	OPERATOR:	CHANGE DESCRIPTION:

DIMENSIONS WITHOUT SPECIFIED TOLERANCE UNI EN ISO 22768-1								ROUGHNESS VALUES COMPARISON			NOT DIMENSIONED			
DIMENSION (mm)	> 0 To 6	> 6 To 30	> 30 To 120	> 120 To 315	> 315 To 1000	> 1000 To 2000	> 2000 To 4000	> 4000	$\sqrt{\text{ }}$ = $\sqrt{\text{ }}$	$\nabla = \frac{12.5}{3.2} \frac{\text{MAX}}{\text{MIN}}$	$\nabla \nabla = \frac{3.2}{1.6} \frac{\text{MAX}}{\text{MIN}}$	$\nabla \nabla \nabla = \frac{0.8}{0.2} \frac{\text{MAX}}{\text{MIN}}$	ROUNDED EDGES R1	
MEDIUM	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				CHAMFER EDGES 1x45°	CORNERS ±0°30'	

DESCRIPTION: **SERRATURA ORIZZONTALE NICHELATA CON CHIAVE SNODATA L=45**

NOTE: * Processing not required by the customer / Lavorazione non richiesta dal cliente

	MATERIAL:			SURFACE TREATMENT:			COD CUSTOMER:
	DESIGNER: Ossino D.	DATE: 29/04/2014	SCALE: 2:1	ITEM NUMBER: 288- PHCOKD		DRAWING NUMBER: 002544-0	

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